

	Om Industrial Consultant
	VDA 6.3 Process Audit – Guide

About VDA 6.3

VDA 6.3 is a **German automotive industry standard** developed by the **German Association of the Automotive Industry (VDA)**. It provides a **structured process audit approach** to evaluate and improve manufacturing processes, ensuring product quality, consistency, and customer satisfaction across the supply chain.

At **Om Industrial Consultant**, we help organizations implement, audit, and sustain VDA 6.3 requirements with a **practical, business-focused approach** — turning compliance into competitive advantage.

Why VDA 6.3 is Important

In today's automotive supply chain, OEMs like **Volkswagen, BMW, Mercedes-Benz, and Audi** demand not just quality but **process reliability**.

VDA 6.3 ensures:

- Robust **process control and risk management**
- **Supplier qualification** and consistent part quality
- Early identification of **process weaknesses**
- **Customer confidence** and improved audit scores
- Alignment with **IATF 16949** and **Core Tools (APQP, FMEA, MSA, PPAP, SPC)**

Our VDA 6.3 Services

At Om Industrial Consultant, we provide **end-to-end VDA 6.3 support**, including:

1. VDA 6.3 Awareness & Training

- Understanding audit structure (P1–P7 process elements)
- Detailed clause-by-clause interpretation
- Auditor mindset and questioning techniques
- Real case studies and scoring methods

2. Internal Process Audit as per VDA 6.3

- Independent internal audits by certified VDA 6.3 auditors
- Gap identification and process risk analysis
- Detailed audit reports with improvement roadmap

3. Supplier Audit & Evaluation

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- Supplier capability assessment before nomination
- Process compliance verification for consistent delivery
- Supplier development & performance tracking

4. VDA 6.3 Implementation Support

- Alignment of processes with audit elements (P2–P7)
- Documentation & evidence mapping
- Action plan for audit readiness and continual improvement

5. Pre-Certification & Customer Audit Support

- Mock audits to ensure readiness for OEM or Tier-1 audits
- Closing non-conformities with evidence-based approach
- On-site coaching for team confidence during audits

Audit Elements (P1–P7)

Element	Focus Area
P1	Potential Analysis (Project Feasibility)
P2	Project Management
P3	Product & Process Design
P4	Supplier Management
P5	Process Analysis (Production)
P6	Customer Service / Feedback
P7	Customer Satisfaction / Continuous Improvement

Each element is evaluated on risk, control, and performance criteria — ensuring process excellence at every stage.

Benefits of Implementing VDA 6.3

- ✓ Enhanced process capability and reliability
- ✓ Stronger supplier and customer relationships
- ✓ Reduced rejections, rework, and warranty costs

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- ✓ Improved quality culture across all functions
- ✓ Higher confidence during OEM audits

Who Should Implement VDA 6.3

- **Automotive OEMs and Tier-1 / Tier-2 suppliers**
- **Component and subassembly manufacturers**
- **Tooling, machining, and fabrication suppliers**
- **Process owners and quality managers** aiming for operational excellence

Why Choose Om Industrial Consultant

- Certified **VDA 6.3-qualified auditors and trainers**
- 15+ years of **hands-on automotive consulting experience**
- Proven success across **Lean, ZED, and QMS** systems
- Practical, result-oriented implementation approach
- Focus on **team capability building** and **sustainable improvement**

Get Started

Let's prepare your team for **VDA 6.3 excellence**.

☎ Contact us at [+91-987-337-9062](tel:+91-987-337-9062) to schedule your VDA 6.3 awareness training, internal audit, or supplier evaluation.

Om Industrial Consultant — *Empowering organizations to achieve process excellence through Lean Thinking, ZED, and VDA 6.3.*